

**Pending Claims:**

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1. (Previously Presented) A liquid crystal display device comprising a first substrate, a second substrate arranged opposite to the first substrate, a sealing material interposed between the pair of substrates for surrounding, together with the substrates, a liquid crystal injection space formed between the substrates, and a liquid crystal that has been deposited into and sealed within the liquid crystal injection space, wherein

a liquid crystal injection portion is formed in the sealing material through which the liquid crystal has been deposited into the liquid crystal injection space,

a plurality of display electrodes are formed on a surface of one of said first substrate and said second substrate, said display electrodes being formed adjacent to the liquid crystal that has been deposited into the liquid crystal injection space, and

a metal reflective film that has been formed on a surface of one of said first substrate and said second substrate, said metal reflective film being spaced apart from the display electrodes, and wherein the metal reflective film has not been formed on a portion of the surface that is adjacent to the injection portion in the sealing material, said portion of the substrate where the metal reflective film has not been formed providing an inspection area for the visual inspection of the injection portion in the sealing material.

2. (Previously Presented) A liquid crystal display device comprising a pair of substrates which hold a liquid crystal therebetween, a plurality of display electrodes formed on a surface of the substrates in a display electrode region that is disposed adjacent to the liquid crystal, drawn electrodes of the display electrodes formed in a drawn electrode region at an edge of the substrates outside the display electrode region, and a metal reflective film formed on one of the pair of substrates, said metal reflective film being formed on a first portion of the substrate that is adjacent to the display electrode region and not being formed on a second portion of the substrate that is adjacent to the drawn electrode region, said second portion of the substrate where the metal reflective film has not been formed providing an inspection area for the visual inspection of the drawn electrode region.

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3. (Previously Presented) A liquid crystal display device comprising a first substrate on which a metal reflective film is formed, a second substrate arranged opposite to the first substrate, a sealing material interposed between the pair of substrates for surrounding, together with the substrates, a liquid crystal injection space formed between the substrates, and a liquid crystal that has been deposited into and sealed within the liquid crystal injection space, wherein

a liquid crystal injection portion is formed in the sealing material through which the liquid crystal has been deposited into the liquid crystal injection space,

a plurality of display electrodes are formed on a surface of one of said first substrate and said second substrate, said display electrodes being formed adjacent to a region in which the liquid crystal has been deposited and sealed,

a first drawn electrode for a display electrode for one of the substrates, and a second drawn electrode for a display electrode of the other of the substrates, are formed at an edge of one of the substrates.

an electrode connection means is arranged on the sealing material, the second drawn electrode and the display electrode of the other of the substrates being connected to each other by the electrode connection means, and

further wherein the metal reflective film is not formed on the first substrate in a region in which the second drawn electrode and the display electrode of the other of the substrates are connected to each other on the sealing material, said region of the first substrate where the metal reflective film is not formed providing an inspection area for the visual inspection of the connection between the second drawn electrode and the display electrode.

4. (Previously Presented) A liquid crystal display device according to claim 3, wherein the metal reflective film is not formed on a portion of the substrate that is adjacent to the injection portion of the sealing material, said portion of the substrate where the metal reflective film has not been formed providing an inspection area for the visual inspection of the injection portion in the sealing material.

5. (Previously Presented) A liquid crystal display device according to claim 3, wherein the metal reflective film is not formed on a portion of the substrate that is

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adjacent to a first drawn electrode forming region and a second drawn electrode forming region, said portion of the substrate where the metal reflective film has not been formed providing an inspection area for the visual inspection of the first drawn electrode forming region and the second drawn electrode forming region.

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6. (Original) A liquid crystal display device according to claim 3, wherein the electrode connection means arranged on the sealing material consists of conductive particles added to the region constituting the sealing material.

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